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D3171-3

Job Sheet 203492



Part No: D3171-3

Job Qty: 4 pcs

Part Name: Angle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No:

Due Date: 11/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP REV:A 16-11-10 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		11/22/19	0.17	0.62	Waterjet - Flow		0219/11/21
120	QC 8	4 pcs		11/22/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Small Fab - Brake NC - B4B	4 pcs		11/22/19	0.25	0.20	Small Fab - Brake - 1 - B4B		DAS 40 9-89
							Small Fab - Brake - 2 -		

PRIORITY

				B4B	
				Small Fab - Brake - 3 - B4B	
150 QC 5	4 pcs	11/22/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	4 ✓ pcs	11/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	ST 019
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	4	11/22/19	0.00 0.00	QC 21 - SA - 21 ✓	ST 019

DAS
40
9-89

NOV 22 2019

Oscar

NOV 22 2019

DAS
21
9-89

NOV 22 2019

pcs		QC 21 - SA - 70	
		QC 21 - SA - 53	
Part Op 100 - 1-Cut as per Dwg D3171 Descriptions: 120 - QC8- Inspect parts - second check 130 - Form as per dwg - Bend as per Dwg D3171 150 - QC5- Inspect part completeness to step on W/O 160 - Identify as per dwg & Stock Location: _____ 170 - QC21- Final Inspection - Work Order Release			
Job BOM			
Part / Item	Component Name	Quantity	Operation
M304S24GA	304/316 .025 Sheet	.0844 sf (.0211 ea)	100-Waterjet - Flow - 1
			Container <i>5175007</i>
Job Allocations			
Operation	Component Part	Required	Inventory
100-Waterjet - Flow - 1	M304S24GA	0	79
		Allocated	0
Part Specifications			
Spec No	Description	Target/Tolerance	Limits
1	Angle	0.257Inches + 0.006 - 0.001	0.263 0.256
2	Angle	0.500Inches + 0.006 - 0.001	0.506 0.499
3	Angle	0.400Inches ± 0.030	0.430 0.370
4	Angle	0.590Inches ± 0.010	0.600 0.580
5	Angle	1.180Inches ± 0.030	1.210 1.150
6	Angle	2.580Inches ± 0.030	2.610 2.550
7	Angle	0.025Inches ± 0.010	0.035 0.015
8	Angle	1.587Inches ± 0.010	1.597 1.577

Plex 11/20/19 1:43 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS				MRB (QS1042)			
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality	
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition					
Description Work Order Deviation		Completed By									
		Lead hand / Supervisor									
		QC / QA Coordinator									
Root Cause		FAULT CATEGORY									
☐ Operator		☐ Pressure/Forced		☐ Contamination		☐ Power Loss/Surge		☐ Positioned Wrong		☐	
☐ Manufacturing Process		☐ Bending		☐ Misaligned/off center		☐ Folio/Program		☐ Outside Tolerance		☐	
☐ Equip/Tooling		☐ Crushing		☐ BOM/Route		☐ Grain Direction		☐ Drawing		☐	
☐ Handling/Preservation		☐ Cracks		☐ Broken/Damage/Defect		☐ Weld		☐ Finish		☐	
☐ Material		☐ Crimp/Kink/Ripple/Wave/Twist		☐ Incomplete/Unclear Instructions		☐ Wrong Stock Pulled		☐ Part Lost/Missing		☐	
☐ Product Improvement		☐ Marks/Chatter		☐ Drill Holes		☐ Out of Sequence		☐ Misread		☐	
☐ Process Improvement		☐ Mislabeled		☐ Fit/Function		☐ Off-set/Set-up					
☐ Human Factors		Other/Details: _____									